## PATENT COOPERATION TREATY

## **PCT**

## Translation INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

		<del></del>			
Applicant's or agent's file reference OZ 03053 WO-A	FOR FURTHER A	CTION	See Form PCT/IPEA/416		
International application No.	International filing da	te (day/month/year)	Priority date (day/month/year)		
PCT/EP2004/009411 23.08.20		4	22.08.2003		
International Patent Classification (IPC) of	or national classification and	IPC			
B23B27/16, B23C5/2	2				
,					
Applicant					
CERAMTEC AG					
			International Preliminary Examining Authority		
under Article 35 and transmitted		o Article 36.			
2. This REPORT consists of a total	l of <b>b</b>	sheets, including	g this cover sheet.		
3. This report is also accompanied	by ANNEXES, comprising:		•		
a. (sent to the applican	it and to the International Bu	reau) a total of	sheets, as follows:		
sheets containi	•	•	amended and are the basis for this report and/or ale 70.16 and Section 607 of the Administrative		
Instructions).		and the second second			
			siders contain an amendment that goes beyond I in item 4 of Box No. I and the Supplemental		
		Gallanta turn and numb	on of alcotronia aumicross		
b (sent to the Internati	ional Bureau only) a total of	(male type and number	of electronic carrier(s))		
containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This report contains indications		ns:			
<b>⋈</b>			•		
Box No. I Basis*	of the report		and the second second		
Box No. II Priorit	Box No. II Priority				
Box No. III Non-e	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability				
Box No. IV Lack o	Box No. IV Lack of unity of invention				
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability:				
Box No. VI Certai	Box No. VI Certain documents cited				
Box No. VII Certai	Box No. VII Certain defects in the international application				
Box No. VIII Certain observations on the international application					
Date of submission of the demand Date of completion of this report					
		- me as example and the first	•		
Name and mailing address of the IPEA/EP		Authorized officer			
Enesimile No		Telephone No.			

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/EP2004/00941.1

Box	c No. I	Basis of the report	
1.		ard to the language, this report is based on the international applument this item.	lication in the language in which it was filed, unless otherwise
		is report is based on translations from the original language into ich is the language of a translation furnished for the purposes of	
		international search (Rule 12.3 and 23.1(b))	
		publication of the international application (Rule 12.4)	
		international preliminary examination (Rule 55.2 and/or 55.3	)
2.	With regarectiving	Office in response to an invitation under Article 14 are refer	is based on (replacement sheets which have been furnished to the red to in this report as "originally filed" and are not annexed to
	the	international application as originally filed/furnished	
	∑ the	description:	
	pag	ges <u>1-4</u>	as originally filed/furnished
	pag	ges*recei	ved by this Authority on
	pag	ges*recei	ved by this Authority on
	) the	claims:	
	nos	s. <u>1–10</u>	as originally filed/furnished
	nos	s.*	as amended (together with any statement) under Article 19
	nos		
	nos		ved by this Authority on
	☐ the	drawings:	
	she	-	as originally filed/furnished
			ved by this Authority on
		ats*	
	□ a se	equence listing and/or any related table(s) see Supplemental E	ox Relating to Sequence Listing.
3.	The	e amendments have resulted in the cancellation of:	
		the description, pages	
		the claims, nos.	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to sequence listing (specify):	
4.		is report has been established as if (some of) the amendments by have been considered to go beyond the disclosure as filed, as	annexed to this report and listed below had not been made, since indicated in the Supplemental Box (Rule 70.2(c)).
		the description, pages	
		the claims, nos.	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		1	
	If item 4	applies, some or all of those sheets may be marked "supersede	<i>I</i> ."

Вох	: No. V		under Article 35(2) with regard to novelty, inventive step or ind ations supporting such statement	Justrial applicability;
1.	Statement			
	Novelty	(N)	Claims 3, 8 .	YES
			Claims 1, 2, 4-7, 9, 10	NO NO
	Inventive	e step (IS)	Claims	YES
			Claims 1-10	
	Industria	l applicability (IA)	Claims 1-10	YES
			Claims	
2.		d explanations (Rule		
	1	_	ct makes reference to the follo	mrud
		documents		
		21 110 0	2 (015060 A (01MTTONO DI FOTDIO 1	· · · · · · · · · · · · · · · · · · ·
			3/015968 A (SUMITOMO ELECTRIC 1	NDUSIKIES)
			ebruary 2003 (2003-02-27)	
			EP 1435271	,
			-1 023 961 (JAKOB LACH GMBH & C	O KG)
			gust 2000 (2000-08-02)	
			02 08 266 A (CERAM TEC AG INNOV	
			41) 13 February 2003 (2003-02-1	
		D4: WO C	2/26428 A (GREENLEAF TECHNOLOGY	CORP
		(US)	4 April 2002 (2002-04-04)	
			-0 571 914 (SUMITOMO ELECTRIC I	NDUSTRIES)
		1. De	cember 1993 (1993-12-01)	
In this report t		In this r	eport the text references with	regard to
		Dl. refer	to document EP 1435271.	
	2	TNDEDENDE	NT CLAIM 1	
	<i>(</i> 2	TADEL UNDE	VI CHAIPI I	
	2.1	The prese	nt application does not meet th	ie .
		requireme	nts of PCT Article 33(1) becaus	e the
		subject m	atter of claim 1 lacks novelty	(PCT

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Article 33(2)).

Document D1 discloses (the references between parentheses refer to that document):

a tool tip made of a CBN composite (\$1), the tool tip having a clamping cavity (3) (figure 6). It should be noted that D1 also implicitly discloses a tool tip made of PCBN.

- 3 INDEPENDENT CLAIM 4
- 3.1 The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 4 lacks novelty (PCT Article 33(2)).

Document D2 discloses (the references between parentheses refer to that document):

a method that is suitable for producing a CBN tool tip with clamping cavity, in which the relevant contour of the clamping cavity is formed by suitable shaping of the green product and the green product thus produced is dried and sintered (column 2, lines 37-39).

- 4 INDEPENDENT CLAIM 5
- 4.1 The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 5 lacks novelty (PCT)

International application No.
PCT/EP2004/009411

Box No. V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Article 33(2)).

Document D1 discloses (the references between parentheses refer to that document):

a method that is suitable for producing a CBN tool tip with clamping cavity, in which the relevant contour of the clamping cavity is formed in the tool tip following sintering (§18).

4.2 The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 5 lacks novelty (PCT Article 33(2)).

Document D2 discloses (the references between parentheses refer to that document):

a method that is suitable for producing a CBN too! tip with clamping cavity, in which the relevant contour of the clamping cavity is formed in the tool tip following sintering (column 2, lines 30-37; claim 9).

5 DEPENDENT CLAIMS 2, 3, 6-10

Claims 2, 3 and 6-10 do not contain any features which, in combination with the features of any claim to which they refer, meet the PCT requirements for novelty and inventive step.

The additional features of these claims are either

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
	already known from D1 or D2 or are obvious from a			
	combination of those documents with one of			
	documents D3 - D5; see the relevant passages of			
	text cited in the search report.			